

# INTEGRATED MANAGEMENT SYSTEM POLICY

voestalpine Böhler Bleche GmbH & Co KG (vaBBG) specialises in the production of hot-rolled sheets and sheet blanks in various heat treatment, surface and cutting designs made from high-speed steel, high-alloy tool steels, special corrosion-resistant steels and other specialities such as titanium, Ni and Co-based alloys.

Our objective is to provide an assured guarantee that our products fulfil the requirements, to continuously improve our products in order to secure long-term partnerships with our customers for our mutual benefit, and to acquire appropriate profits for our owners.

Our obligations regarding quality, the environment, energy, health and work safety are expressed through our certified, Integrated Management system. The effectiveness of our Integrated Management System is based on a continuous improvement process. This also comprises the optimised use of resources as well as the utilisation of opportunities and the detection of risks and their minimisation.

In order to achieve strategic and operative specifications and to ensure further development of the IMS System, quality, environment, energy, work safety and health protection objectives are defined and their fulfilment assessed during the Management Review.

All processes, procedures and production steps are steered through appropriately defined performance indicators, and monitored and improved using the PDCA method.

The success of vaBBG depends on the qualifications, competence, flexibility and motivation of our employees. Therefore, we do our utmost to ensure that our IMS policy is comprehended by all employees and that all employees base their actions upon it.

External providers play a decisive role in our product quality. Therefore, the appropriate contacts are maintained to ensure that they are made familiar with our management philosophy. Another major component of procurement processes is therefore the forwarding of and adherence to all relevant customer requirements including compliance regulations, our Code of Conduct and environment and energy aspects.

vaBBG obligates itself to compliance with all applicable legal regulations and also, if required, to the creation of its own regulations and directives. Within the scope of the legal standards and regulations, and in collaboration with employees and their representatives, vaBBG strives to provide a safe and healthy workplace for every employee.

Date: 01.04.2022

Approved:

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DI Helmut Ponemayr  
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