

# CORROSION RESISTANT STEELS -MARTENSITIC, SEMI-MARTENSITIC AND FERRITIC STEELS

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## **Product Description**

Components for mechanical, marine and plant engineering, pump and compressor parts, sucker rods, curring surgical instruments.

Martensitic chromium steel with a carbon content permitting to obtain high tensile strength levels by heat treatment. Increased chromium content molybdenum addition account for good resistance to sea water, organic acids and nitric acid, as well as excellent resistance to crevice corrosion. The steel presents satisfactory high temperature strength, excellent wear resistance and good antifriction properties. Surface finish for optimum corrosion resistance: fine ground or polished.

## **Applications**

- > Components for Chemical plants (incl. LNG, FGD, Urea, LDPE, etc.)
- Other Oil and Gas + CPI components
- Tubular Products, Flanges, Fittings

## Technical data

Material designation		Standards	
1.4122	SEL	10088-1	
X39CrMo17-1	EN	10088-2	EN ISO
		10088-3	

## Chemical composition (wt. %)

С	Si	Mn	Cr	Мо	Ni
0.38	0.4	0.65	16	1	0.8

## **Delivery condition**

Annealed	
Hardness (HB)	max. 280

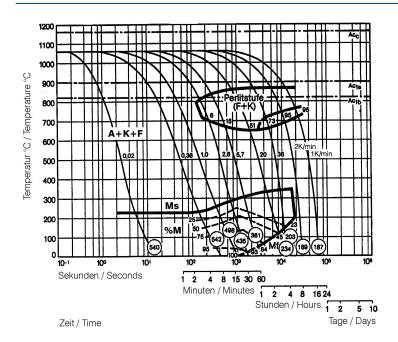


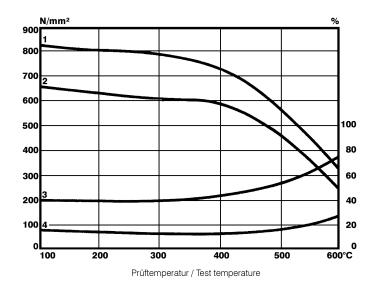


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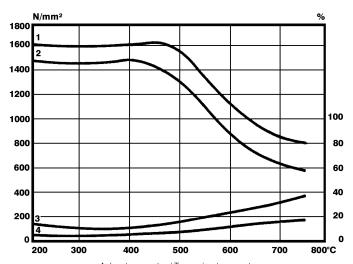
#### **Heat treatment**

Annealing						
Temperature	750 to 850 °C	Furnace, air				
Hardening and Tempering						
Temperature	980 to 1,060 °C	Oil				

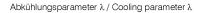


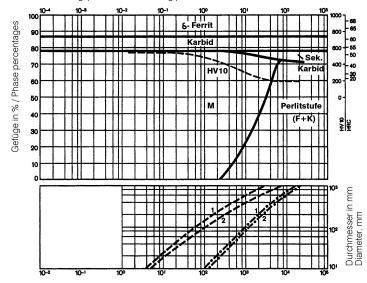






Anlasstemperatur / Tempering temperature





Kühlzeit von 800°C auf 500°C in Sekunden / Cooling time in sec. from 800°C to 500°C



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## **Physical Properties**

Density	7.7	[kg/dm³]
Thermal conductivity	15	[W/(m.K)]
Specific heat	430	[kJ/kg K]
Spec. electrical resistance	0.8	[Ohm.mm <sup>2</sup> /m]
Modulus of elasticity	215	[10 <sup>3</sup> N/mm <sup>2</sup> ]

## Thermal Expansions between 20°C | 68°F and ...

Temperature (°C)	100	200	300	400
Thermal expansion (10 <sup>-6</sup> m/(m.K))	10.4	10.8	11.2	11.6

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

## voestalpine BÖHLER Edelstahl GmbH & Co KG

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