

# NI-BASE ALLOYS

## Application Segments

Oil &amp; Gas / CPI

## Available Product Variants

Long Products\*

Semi-Finished Products / Billet

Plates

\* Presented data refer exclusively to long products. Please observe the detailed explanations at the end of the data sheet (pdf).

## Product Description

BÖHLER L059 (2.4605/N06059) is a nickel-chromium-molybdenum material with high mechanical strength and excellent corrosion resistance. Due to its particularly low carbon and silicon content, the material does not tend to form precipitates at grain boundaries during welding or hot forming.

BÖHLER L059 offers excellent corrosion resistance, both under oxidizing and reducing conditions, high resistance to chloride-induced pitting and crevice corrosion as well as insensitivity to stress corrosion cracking and resistance to mineral acids, especially sulphuric/hydrochloric acid mixtures.

The alloy is therefore suitable for a wide range of applications in the chemical, petrochemical, energy and environmental technology sectors in chloride-containing media, in particular plant components in the pharmaceutical industry and also agitators for flue gas desulphurization plants (FGD) in fossil-fired power plants and waste incineration plants, components for seawater and concentrated brines, equipment and components for geothermal and sour gas applications, reactors for acetic acid and acetic anhydride as well as hydrofluoric acid and sulphuric acid coolers.

## Process Melting

VIM + ESR or Airmelted + ESR

## Applications

- > Components for Chemical plants (incl. LNG, FGD, Urea, LDPE, etc.)
- > Chemical industry - general
- > Valves and Actuators
- > Other Oil and Gas + CPI components
- > Heat Exchanger
- > Tubular Products, Flanges, Fittings
- > Paper and Pulp Industry / Printing

## Technical data

Material designation		Standards	
Alloy 59	Market grade	17744	DIN
2.4605	SEL	17752	
NiCr23Mo16Al	EN	B574	ASTM
N06059	UNS	B564	
		NACE MR0175 / ISO 15156	Others

## Chemical composition (wt. %)

C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Co	Al	Fe
max. 0.010	max. 0.10	max. 0.5	max. 0.015	max. 0.010	22.0 to 24.0	15.0 to 16.5	REM	max. 0.50	max. 0.3	0.1 to 0.4	max. 1.5

Refers to ASTM B574 Alloy N06059

## Delivery condition

### Solution Annealed + Quenched

Tensile Strength (MPa)	min. 690
Yield Strength (MPa)	min. 310

### Round Bars and Wire Rod (if any)

Diameter* mm		
ROLLED		
5.00	-	13.50
12.50	-	101.60
FORGED		
101.70	-	355.60

\* Diameter 5.00 - 13.50 mm available as Wire Rod.

Diameter 12.5 - 101.6 mm round bars.

More information regarding MOQ, lengths and tolerances upon request.

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

**voestalpine BÖHLER Edelstahl GmbH & Co KG**

Mariazeller Straße 25

8605 Kapfenberg, AT

T. +43/50304/20-0

E. [info@bohler-edelstahl.at](mailto:info@bohler-edelstahl.at)

<https://www.voestalpine.com/bohler-edelstahl/de/>

**voestalpine**

ONE STEP AHEAD.